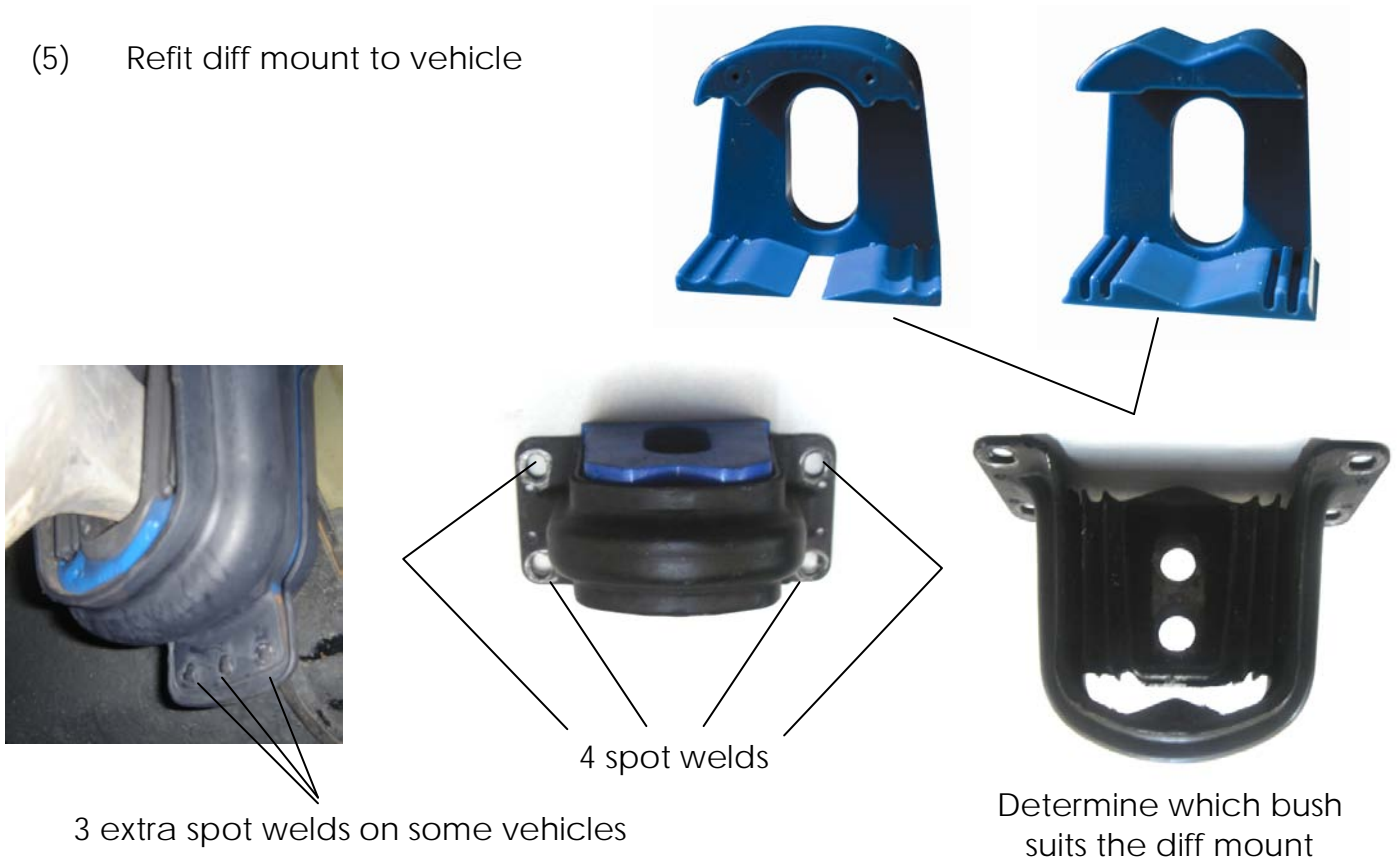


DIFFERENTIAL INSERT

- (1) Remove differential mount
- (2) Remove cover plate by drilling out spot welds. On one diff mount there are 4 spot welds, on the other diff mount there are 7. Drill out as required.
- (3) Identify insert by matching its shape to the voiding in the diff mount. Push insert into mount from the same side as the cover plate is located. Discard of other bush.
- (4) Refit cover plate. Clamp plate into position and weld with MIG welder at original spot welds
- (5) Refit diff mount to vehicle



This procedure must be carried out by a qualified person